



# 2CD series

- Rullatrice per filetti e profili a 2 rulli
- Two-rolls thread and profile rolling machine
- Zweirollen gewinde - profile - walzmaschinen
- Machine à rouler les filets avec 2 molettes



# Rolltech

MADE IN ITALY



Rullatrice per filetti e profili a 2 rulli  
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**2CD** series

|  |                | 2CD-12         | 2CD-20         | 2CD-30         | 2CD-40         | 2CD-60         | 2CD-80         | 2CD-120        |
|--|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| Spinta di rullata<br>Rolling force<br>Walzkraft<br>Force de laminage                                       | Kn             | 120 (12t)      | 200 (20t)      | 300 (30t)      | 400 (40t)      | 600 (60t)      | 800 (80t)      | 1200 (120t)    |
| Diametro rullabile<br>Workpiece diameter<br>Werkstückdurchmesser<br>Diamètre des pièces à usiner           | Ø max (mm)     | 45             | 60             | 80             | 100            | 120            | 150            | 200            |
| Lunghezza rulli<br>Roll width<br>Aufnahmelänge<br>Longueur des molettes                                    | mm             | 120            | 180            | 200            | 220            | 220            | 250            | 250            |
| Diametro alberi porta rulli<br>Diameter of rolling spindle<br>Walzspindeldurchmesser<br>Diametre des arbre | mm             | 54             | 54             | 69,85          | 69,85          | 80             | 100            | 127            |
| Diametro rulli<br>Rolls diameter<br>Rollwerkzeughdurchmesser<br>Diametre des molettes                      | Ø min/max (mm) | 120-175        | 120-195        | 140-225        | 160-250        | 160-250        | 200-330        | 220-350        |
| Inclinazione teste<br>Swivel angle<br>Schwenkwinkel<br>Inclinaison dex axes                                | +/- (deg)      | 10°            | 10°            | 10°            | 10°            | 10°            | 10°            | 10°            |
| Velocità alberi<br>Speed range $\Omega$<br>Drehzahl<br>Vitesse des arbre                                   | INVERTER (rpm) | 10/100         | 10/100         | 10/100         | 10/100         | 10/100         | 10/100         | 10/100         |
| Potenza motore principale<br>Main drive power<br>Antriebsleistung<br>Moteur principal                      | Kw             | 3,5            | 9,2            | 22             | 30             | 45             | 59             | 74             |
| Potenza totale installata<br>Connecting load<br>Anschlusswert<br>Puissance total                           | Kw             | 6,5            | 12             | 26             | 33,5           | 48,5           | 65             | 85             |
| Dimensioni<br>Dimensions<br>Masse<br>Dimensions  | mm             | 1150x1150x1500 | 1300x2000x1700 | 1500x2100x1800 | 1900x2000x1700 | 2000x2300x1700 | 2800x2800x2000 | 3600x3200x2000 |
| Peso<br>Weight<br>Gewicht<br>Poids   | kg             | 1500           | 2500           | 3500           | 5000           | 6500           | 9000           | 16000          |



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